

Formulating a Greener World®

HydraJET® 2018K

Aqueous ink for porous media



TECHNICAL DATA SHEET

HydraJET® 2018K black aqueous TIJ 2.5 ink is designed for track and trace coding and marking and high-productivity industrial printing applications such as wood, packaging, label, mailing and ticket printing.

HydraJET® 2018K ink provides excellent fade resistance and water resistance, long decap time, excellent darkness, sharpness, and barcode readability on various porous and semi-porous substrates such as wood, plain paper, cardboard, duplex board, and semi-porous coated paper. ⁽¹⁾

Technical Specifications

HydraJET® 2018K Print Cartridge	
Ink type	Black dye-pigment aqueous ink
Print cartridge type	HP 45ai
Resolution	Up to 600 dpi, recommended 300 × 300 dpi
Nozzle count	300
Print swath	12.7 mm
Firing voltage	11.0 V
Fire pulse width	1.8 µs
Pulse warming	OFF
Decap time⁽¹⁾	Up to 2 h
Drying time⁽¹⁾	2 s at 300 × 300 dpi
Throw distance⁽²⁾	Up to 3 mm, recommended 1 mm
Average delivered ink	40 mL (vertical)
Average drop volume	27 pL
Operating conditions	15 °C to 35 °C, 35% to 80% RH
Shipping / storage temperature	10 °C to 35 °C
Best before⁽³⁾	12 months from filling date

Cartridge Shipping & Storage

- Store the cartridge with a clip placed over the printhead. Nozzles up or horizontal.
- Refer to Safety Data Sheet for more information.

Cartridge Maintenance & Handling

- Use a lint-free cloth moistened with deionized water to clean the cartridge printhead.
- Holding the cartridge printhead face down, gently press the printhead on a lint-free cloth to allow ink to wick out. Then, slowly and lightly wipe across the tip of the long edge.
- Do not shake the cartridge.

Ordering Information

Product number	Product description
2018K42A	HydraJET® 2018K Print Cartridge

(1) Ink performance may vary depending on substrate, printer, and environmental conditions.

(2) Recommended. May vary by application.

(3) Must be shipped and stored under recommended conditions.

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