# Formulating a Greener World®

# HydraJET® 2022R

Aqueous ink for porous media

## **BULK INK SYSTEM**













#### TECHNICAL DATA SHEET

HydraJET® 2022R red aqueous TIJ 2.5 ink is designed for industrial printing applications such as packaging, mailing and ticket printing.

HydraJET® 2022R ink provides long decap time, high optical density, good fade resistance, and excellent sharpness on various porous and semi-porous substrates such as plain paper, cardboard, duplex board, and semi-porous coated papers.<sup>(1)</sup>

#### **Technical Specifications**

	HydraJET® 2022R Bulk Printhead	HydraJET® 2022R Bulk Ink Reservoir
Ink type	Red dye aqueous ink	Red dye aqueous ink
Print cartridge type	HP 45ci	, .
Resolution	Up to 600 dpi, recommended	
	300 × 300 dpi	
Nozzle count	300	
Print swath	12.7 mm	
Firing voltage	11.0 V	
Fire pulse width	1.8 µs	
Pulse warming	OFF	
Decap time(1)	Up to 1 h	
Drying time <sup>(1)</sup>	1 - 3 s at 300 × 300 dpi	
Throw distance <sup>(2)</sup>	Up to 3 mm, recommended 1 mm	
Average bulk delivered in	•	
Average drop volume	27 pL	
Operating conditions	15 °C to 35 °C, 35% to 80% RH	15 °C to 35 °C, 35% to 80% RH
Shipping / storage	10 °C to 35 °C	10 °C to 35 °C
temperature		
Best before <sup>(3)</sup>	12 months from filling date	12 months from filling date

### **Cartridge Shipping & Storage**

- Store the cartridge with a clip placed over the printhead. Nozzles up or horizontal.
- Refer to Safety Data Sheet for more information.

## **Cartridge Maintenance & Handling**

- Use a lint-free cloth moistened with deionized water to clean the cartridge printhead.
- Holding the cartridge printhead face down, gently press the printhead on a lint-free cloth to allow ink to wick out. Then, slowly and lightly wipe across the tip of the long edge.
- Do not shake the cartridge.

### **Ordering Information**

Product number	Product description
2022R44S	HydraJET® 2022R Bulk Ink System

<sup>(1)</sup> Ink performance may vary depending on substrate, printer, and environmental conditions.

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<sup>(2)</sup> Recommended. May vary by application.

<sup>(3)</sup> Must be shipped and stored under recommended conditions.